# **Vestil Manufacturing Corporation**

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Gantries and Jib Cranes

### Revised 0315

A company dedicated to solving ergonomic and material handling problems since 1955.

# **OWNER'S MANUAL**

# **OVERHEAD LOAD LIFTER** MODEL OLA

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# SAFE USE RECOMMENDATIONS

Before using the pallet lifter, read and understand the entire manual to insure safe operation. Inspect the unit including warning labels before each use for damage. Only use the lifter if it is in normal operating condition.

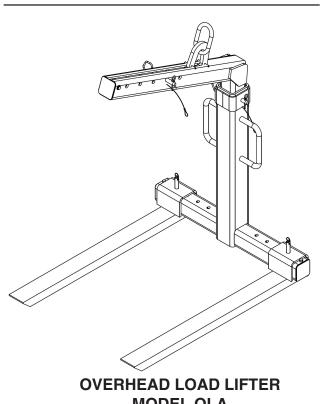
This Overhead Pallet Lifter is to be used in conjunction with an overhead hoist with the proper capacity only. The pallet lifter weight needs to be added into the total weight of the load.

**WARNING!** Material handling is dangerous. Improper use of this lifting device might result in serious personal injuries.

- DO NOT exceed rated capacity of lifter.
- DO NOT use lifter if damaged, malfunctioning, or missing parts.
- DO NOT lift people or lift loads over people.
- DO NOT elevate load higher than necessary.
- DO NOT leave a suspended load unattended.
- Stay clear of suspended loads.
- DO NOT use lifter until you read and understand this entire manual.
- DO NOT modify this lifter. Unauthorized modifications might make it unsafe to use and automatically void the limited warranty (see p. 4).
- DO NOT remove or obscure any label.
- Secure load to pallet BEFORE using this lifter.

# RECEIVING INSTRUCTIONS

Every unit is thoroughly inspected prior to shipment. However, it is possible that the unit may incur damage during transit. If damage is noticed when unloading, make a note of it on the BILL OF LADING. Remove all packing and strapping material, then inspect the unit again for damage. IF DAMAGE IS EVIDENT, FILE A CLAIM WITH THE CARRIER IMMEDIATELY!

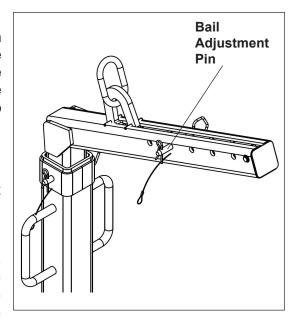


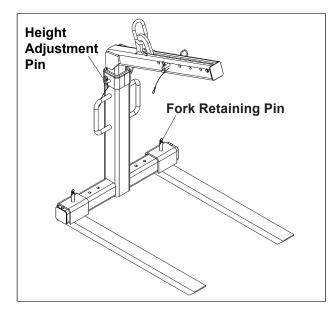
**MODEL OLA** 

# **OPERATION**

This lifter is designed to be used in conjunction with closed bottom skids. Loads used wit this lifter needs to be secure on the skid and symmetrically distributed on the skid. Loose items falling off the pallet mid-air can cause the center of gravity to shift and cause the entire load to dump.

Insert the forks of the pallet lifter through the fork slots in the pallet until the forks are fully inserted. If the beam height needs to be adjusted, remove the height adjustment pin and either set the height with a hoist hooked into the bail or by hand. After setting the height, replace the pin and install the safety pin. Models with the adjustable fork width option can set the fork width by loosening the retainer bolts on the top of each fork and sliding the forks to the desired width. The forks must be set the same distance from the center in order to insure proper balance. After the forks have been set retighten the retaining bolts securely.





Set the bail adjustment pin so that the bail will stop at approximately the center of the load. Be sure all pins are in place and the safety pins are inserted into the pins. Connect the hoist hook through the bail pickup loop on the pallet lifter. Be sure that the hoist has a safety latch to insure the hook cannot slide off the bail. When moving the pallet lifter empty, the bail will return to the lower position. To be sure the bail does not slide forward, place the bail adjustment pin into the first hole position (first hole on the lower end).

Using the overhead hoist, pick up the pallet lifter and load slowly to check for load balancing and stability. If the load is not balanced position the pallet on the forks and retry. Never extend the pallet past the edge of the forks. Never extend the pallet past the edge of the forks. If the pallet center balance is off enough, the bail stop pin may need to be repositioned.

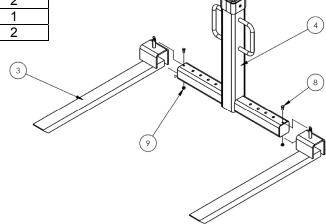
When trying to position the pallet lifter with the load, use the handles located on the rear of the unit. Never place your feet underneath the unit when positioning the load. To remove the pallet from the lifter, place the load on the ground and with the lifter slightly raised remove the pallet lifter from the rear of the pallet. When the weight of the pallet has been removed from the forks, the pallet lifter bail will slide back and allow the lifter to balance when unloaded.

# **INSPECTIONS**

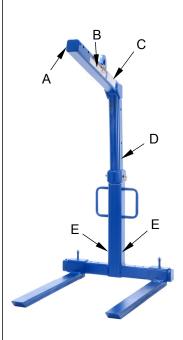
As with all equipment, frequent inspections should be preformed on this unit to insure safe operation. The intervals of inspection should be determined by the frequency of use. Inspect for cracked welds, worn or damaged components or torn or damaged warning labels. This lifter is built in accordance with ASME B30.20. A copy of this standard can be attained from ASME. Guidelines for testing and inspections are given in this standard.

# FIG. 1: Exploded parts diagram and parts list

Item			
no.	Part no.	Description	Quantity
1	38-514-003	Frame hoist tube assembly	1
2	38-516-003	Bracket, spring balance	1
		subassembly	
3	38-528-001	Fork subassembly	2
4	38-514-004	Weldment, frame base	1
		subassembly	
5	38-112-003	<sup>13</sup> / <sub>16</sub> in. bale adjustment pin	1
6	38-110-001	Roller bearing retainer ring	2
7	38-112-002	Hoist pin	1
8	13154	$^{7}/_{16}$ in. – 14UNC x $^{7}/_{8}$ in. bolt	2
9	36108	$^{7}/_{16}$ in. – 14 zinc-plated hex nut	2
10	38-117-001	Retainer ring for <sup>3</sup> / <sub>4</sub> in. shaft	2
11	38-112-016	<sup>3</sup> / <sub>4</sub> in. height adjustment pin	1
12	45282	#6 hitch pin clip	2



Label placement diagram:
The pallet lifter should be labeled at all times as shown in the diagram below. Replace any label that is missing, damaged or unreadable.





# B: Label 675 (Hazards associated with use)

<b>▲</b> WARNING	<b>▲</b> ADVERTENCIA
DO NOT exceed rated capacity DO NOT use if damaged, malfunctioning, or missing parts DO NOT lift people OR lift loads over people DO NOT raise load higher than necessary DO NOI leave a suspended load unattended DO NOT use lifter unless you read and understand the owner's manual DO NOT atter OR modify lifter DO NOT remove OR obscure any label STAY CLEAR of suspended loads Secure load before using this device	NO exceda la capacidad tasada NO USE is las partes estan dañadas, no funcionan correctamente o faltan partes. NO eleve al personal o eleve cargas sobre el personal NO eleve la carga mas alto de lo necesario NO deje desatendida una carga que este suspendida NO use el elevador a no ser que haya leido y entendido las instrucciones del manual del propietario NO altere o modifique el elevador NO quite u obscurezca ninguna etiqueta MANTENGASE alejado de las cargas suspendidas Asegure la carga antes de usar este dispositivo Rev 1213

# C: Label 531 (Hazards associated with use)

o: Easer oo i (ilazaras associatea with ase)			
<b>▲</b> WARNING	▲ ADVERTENCIA		
PLACE BAIL STOP PIN IN HOLE THAT WILL STOP BAIL OVER CENTER OF LOAD Failure to do this may result in load dumping	PONGA EL PASADOR DE PARADA BAIL EN EL AGUJERO QUE PARARÁ EL BAIL SOBRE EL CENTRO DE LA CARGA Si no se hace podría resultar en que la descarga de la carga		
PLACE BAIL STOP PIN IN FIRST HOLE WHEN MOVING EMPTY LIFTER	PONGA EL PASADOR DE PARADA BAIL EN EL PRIMER AGUJERO CUANDO SE MUEVA EL ELEVADOR VACIO		
FULLY INSERT PINS BEFORE LIFTING	INSERTE LOS PASADORES COMPLETAMENTE ANTES DE ELEVAR		
KEEP CLEAR OF PINCH POINT ON TOP	MANTENGASE ALEJADO DEL PUNTO DE CORTE EN LA CIMA		
STAND CLEAR WHILE LIFTING	APARTESE CUANDO SE ELEVE		
CONSULT OWNERS MANUAL BEFORE USE	CONSULTE CON EL MANUAL DEL PROPIETARIO ANTES DE USAR		
VESTIL MANUFACTURING CORPORATION Angola, Indiana USA - Prione (250) 685-786 sues@yestil.com www.vestil.com - 5			

# D: Label 320:

MODEL NUMBER/NUMERO MODELO	
RATED LOAD	LBS.
CARGA TASADA	KGS.
WEIGHT OF LIFTER	LBS.
PESO DE LA UNIDAD	KGS.
SERIAL NUMBER/NUMERO DE SERIE:	
BTH-1 Design Category/Diseño BTH-1 Categoria:	B 1

E: Label 991 **FORKS ON** THIS SIDE THIS SIDE **LOBKS ON** 

# LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

# Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

# What is an "original part"?

An original part is a part <u>used to make the product as shipped</u> to the warrantee.

# What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the <u>Customer Invoice</u> that displays the shipping date; AND 2) a <u>written request</u> for warranty service including your name and phone number. Send requests by any of the following methods:

MailFaxEmailVestil Manufacturing Corporation(260) 665-1339sales@vestil.com2999 North Wayne Street, PO Box 507PhoneAngola, IN 46703(260) 665-7586

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

# What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following *original* dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in *original* parts that wear under normal usage conditions ("wearing parts"), such as bearings, hoses, wheels, seals, brushes, and batteries.

# How long is the warranty period?

The warranty period for original dynamic components is <u>1 year</u>. For wearing parts, the warranty period is <u>90 days</u>. The warranty periods begin on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend the warranty periods for products shipped from authorized distributors by *up to* 30 days to account for shipping time.

# If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

# What is not covered by the warranty?

- 1. Labor;
- Freight;
- 3. Occurrence of any of the following, which automatically voids the warranty:
  - Product misuse;
  - Negligent operation or repair;
  - Corrosion or use in corrosive environments;
  - Inadequate or improper maintenance;
  - Damage sustained during shipping;
  - Collisions or other incidental contacts causing damage to the product;
  - <u>Unauthorized modifications</u>: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

### Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

